



## ASSEMBLY PROCEDURES FLOOR STAND Model QS-1 for QUICK SILVER® Electric Infrared Dryers

**NOTE: Carefully remove all parts from shipping carton.  
Do not discard packaging until assembly is complete.**



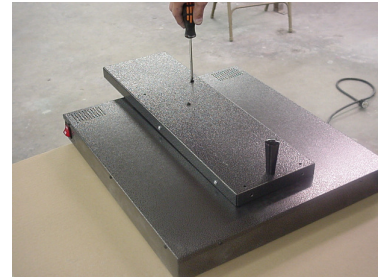
1. Place 5-legged base on table or floor.  
Insert leveling feet or casters into base.
2. Insert lower column (tapered end) into center hole of base. Press firmly to secure column into base.
- 3a. OPTIONAL SPRING ASSIST ASSEMBLY - (If spring assist is not being used, proceed to step #4).  
Rotate spring around plastic tube until ½ extended.  
Insert white end cap of spring assembly into lower column.  
Align through-hole with either of the two holes provided in lower column. **Hint:** Use second hole from bottom of lower column as a starting point. It can be easily changed later to adjust spring height and tension. Secure spring assembly with detent pin once through-hole of spring assembly is aligned with one of two holes of lower column.
- 3b. Place upper column over lower column and spring assembly.  
Secure spring as follows: Rest upper column on spring and install two #10 self tapping screws (1" long) through pre-drilled holes near top of upper column.



4. Place upper column over lower column. Install threaded locking knob into 3/8-16 threaded hole on upper column. **CAUTION:** Do not install upper column too high. Make certain locking knob is positioned to tighten against lower column.



5. Place heater on table and secure it to the swivel and spindle using the four the pre-drilled holes and #10 1.5" screws included. (If using the SLIDER™ REACH EXTENSION ASSEMBLY, use four #10 ¾" and secure heater to the bottom of slider assembly. Attach the U-shaped handle. Insert the top of the swivel assembly in the bottom the is now connected to the heater, as if sliding a drawer into a cabinet.



6. Insert swivel spindle with thrust washer and heater attached into nylon bushing located in top of upper column. Press firmly to secure swivel spindle into nylon bushing until thrust washer is firmly seated. Install tapered handle to top bracket assembly



7. **IMPORTANT –IF SLIDER REACH EXTENSION IS USED DO NOT OPERATE WITHOUT COMPLETING THIS STEP:**

Make certain one #10 self tapping screw is installed into the appropriate pre-drilled hole as described below:

This prevents the SLIDER™ reach extension from coming out of top bracket during operation.

FOR 18" HEATER USE HOLE IN REARWARD LOCATION.

FOR 16" HEATER USE HOLE IN FORWARD LOCATION.

(DO NOT USE FOR HEATER PANELS LARGER THAN 18" X 18"- FOR HEATER PANELS LARGER THAN 18" X 18" USE HEAVY DUTY FLOOR STAND MODEL HD-1 PURCHASED SEPARATELY FROM INTEK CORPORATION)

**CAUTION: DRYER MAY TIP AND FALL IF THIS PROCEDURE IS NOT FOLLOWED CORRECTLY.**

